

Date: Thursday, 7/3/2008 3:31:17 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: RUBBER CUSHION		
Job Number	: 40221			Part Number	: D3595075450		
Estimate Number	: 12982			Drawing Number	: D3595 REV A		
P.O. Number	:			Project Number	: N/A		
This Issue	7/3/2008	S.O. No.	:	Drawing Revision	: A		
Prsht Rev.	: NC			Material	:		
First Issue	: / /			Due Date	: 7/10/2008		
Previous Run	: 37971			Qty:	50	Um:	Each
Written By	:			Comment	: Est Rev:A New Issue 07-08-07 JLM Verified By:		
Checked & Approved By	:			7/08/07.04			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D3595	Rubber Cushion (per sq ft)
		2.
		Comment: Qty.: 0.0206 sf(s)/Unit Total : 1.0290 sf(s)
		Rubber Cushion (per sq ft) .125" thk
		Batch: 103838 1B 8-7-16
2.0	WATER JET	FLOW WATER JET
		Comment: FLOW WATER JET
		1-Cut as per Dwg D3595
		Dwg Rev: A
		Prog Rev: A 1B 8-7-16
		66
		2-Deburr if necessary
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		1B 8-7-16
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK
		1B 8-7-16
		Comment: SECOND CHECK
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		1B 8-7-16
		Comment: PACKAGING RESOURCE #1
		Identify and Stock
		Location: LG
		1B 8-7-16
		66

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: RUBBER CUSHION

Job Number: 40221

Part Number: D3595075450

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/17 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

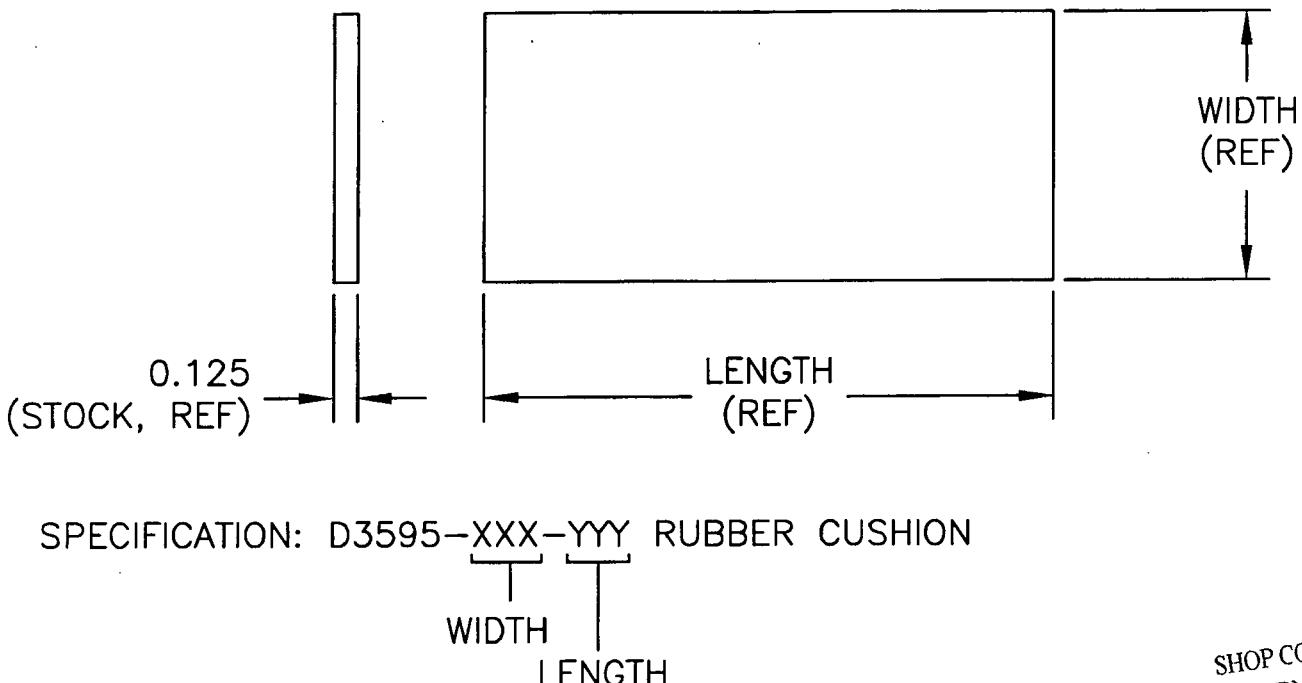


DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. D3595	REV. A SHEET 1 OF 1	
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS	
A	07.02.07	NEW ISSUE		

2025 RELEASED

07.02.14 ~~11~~

SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH LENGTH

EG: 0.75" x 4.30" RUBBER CUSHION = D3595-075-430
UNCONTROLLED COPY

SHOP COPY
RETURN TO
ENGINEERING
430
CONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40032

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

DART AEROSPACE LTD	Work Order:	40221
Description: RUBBER CUSHION	Part Number:	D3595-015450
Inspection Dwg:	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>BS</u>	Audited by: <u>CD</u>	Prototype Approval: <u>1</u>
Date: <u>8-7-16</u>	Date: <u>08/07/16</u>	Date: <u>7</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

H:\FORMS\Quality Assurance\approved QA\FAI revD

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